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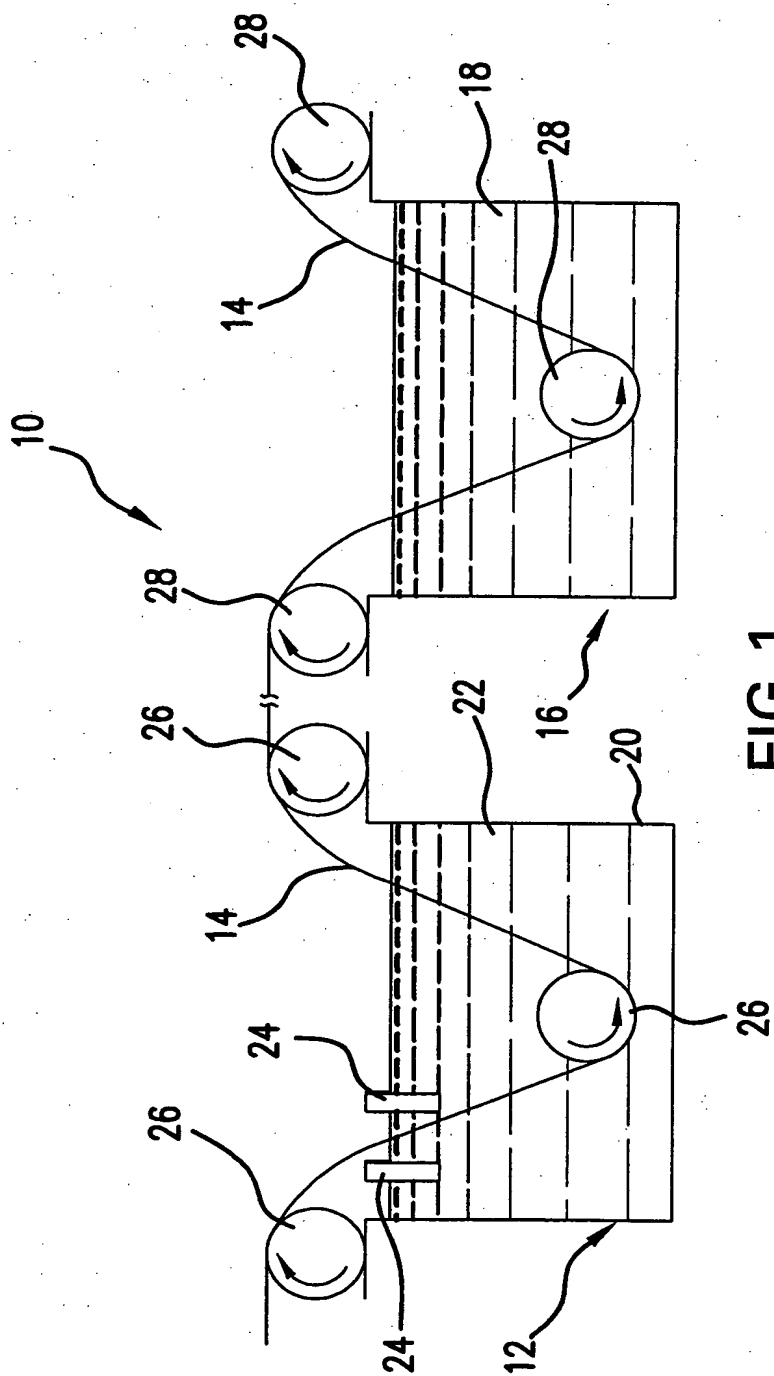


FIG.1

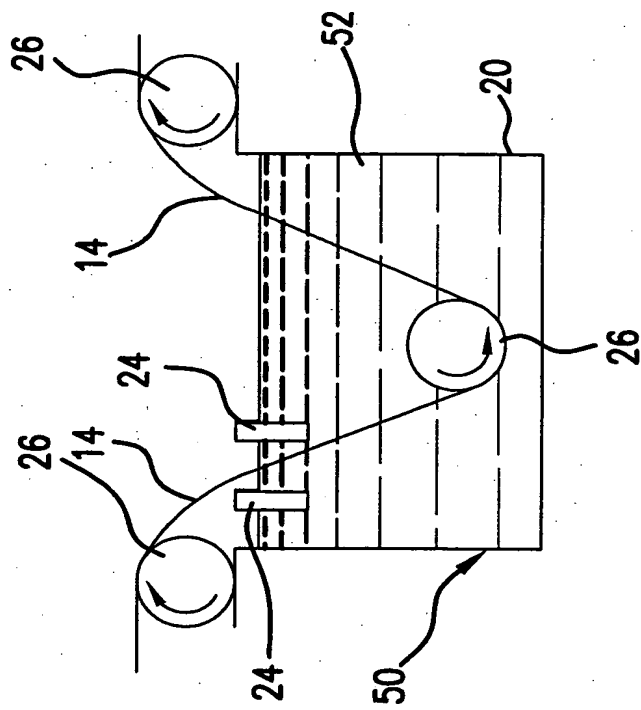


FIG.2

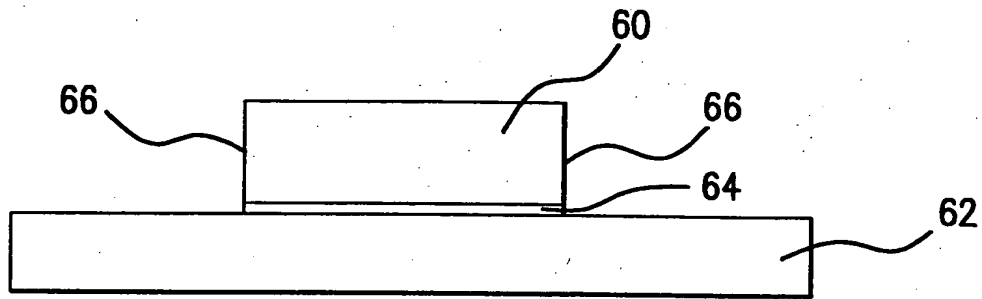


FIG. 3a

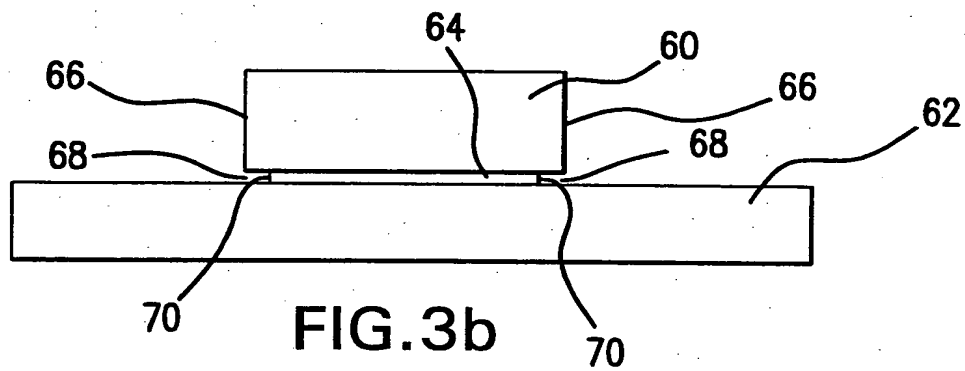


FIG. 3b

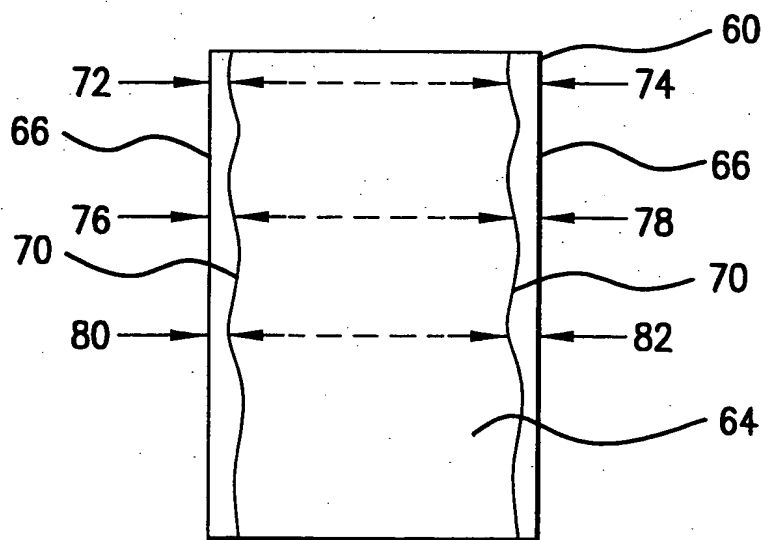


FIG. 3c

PEEL STRENGTH LOSS AS A FUNCTION OF EDGE UNDERCUT

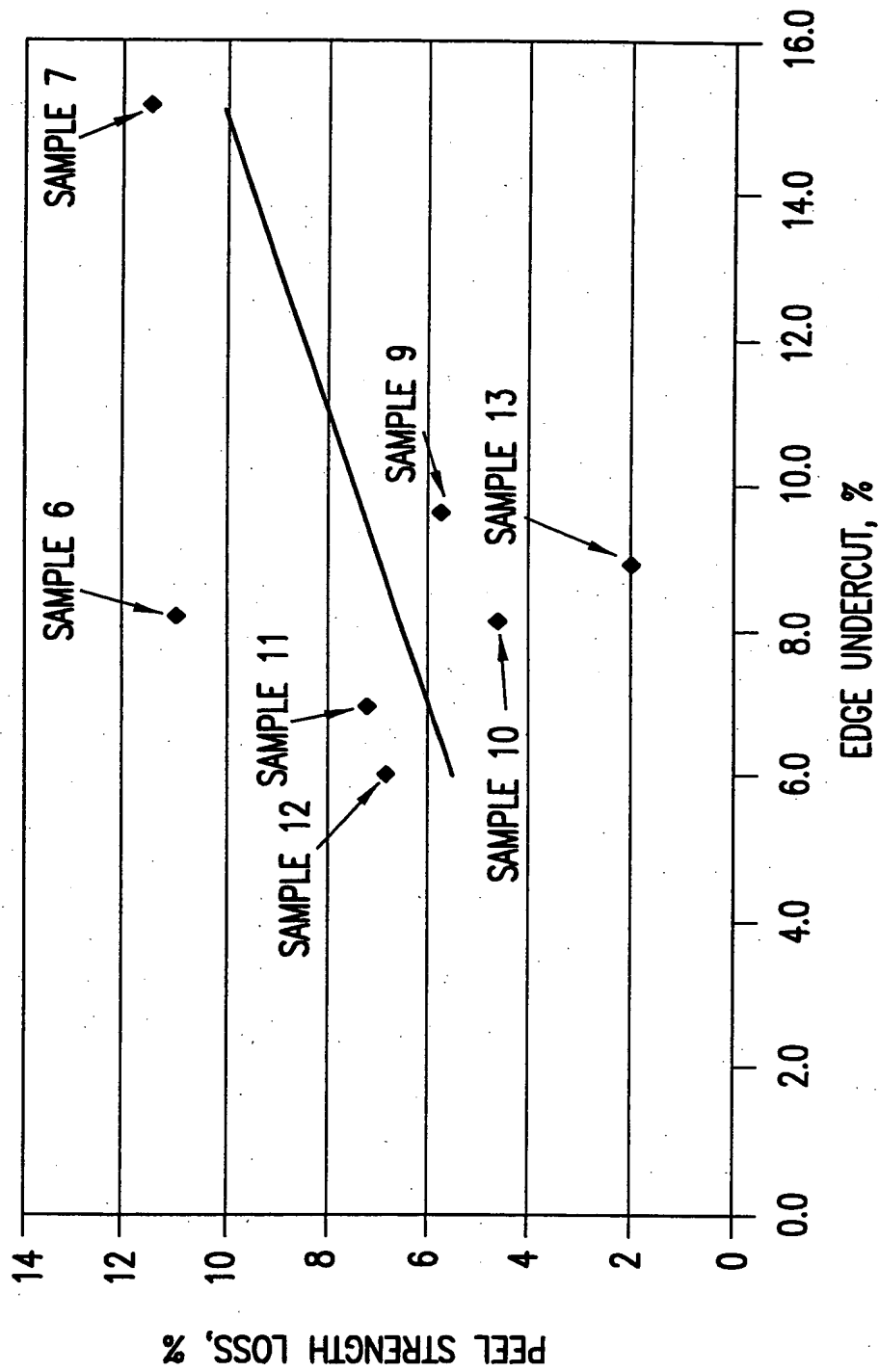
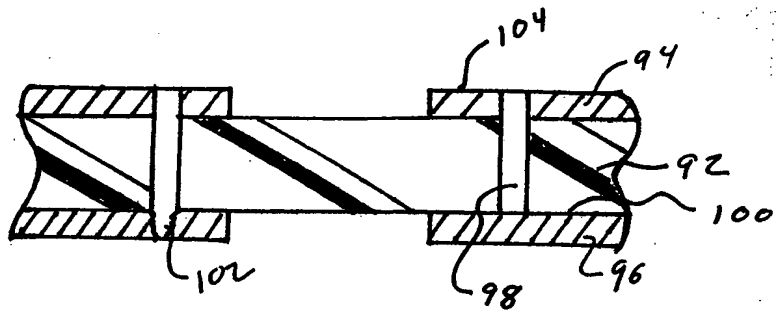
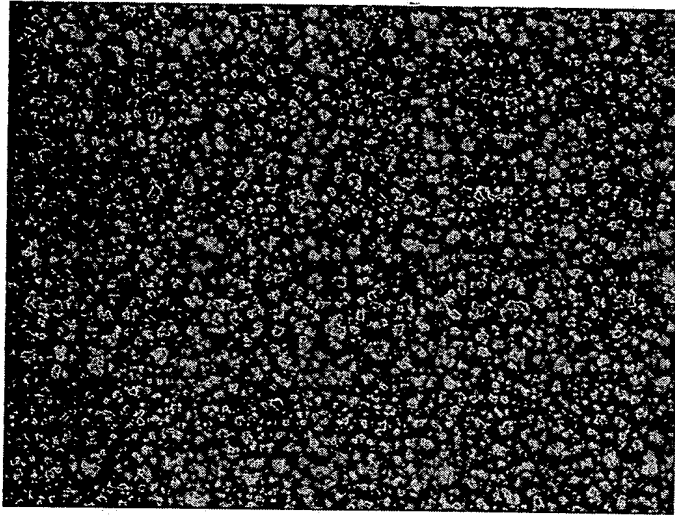


FIG.4

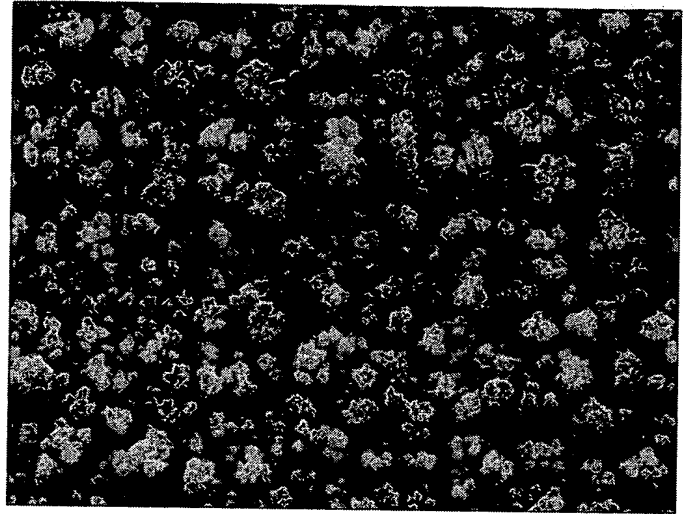
FIG. 5

90 ↗



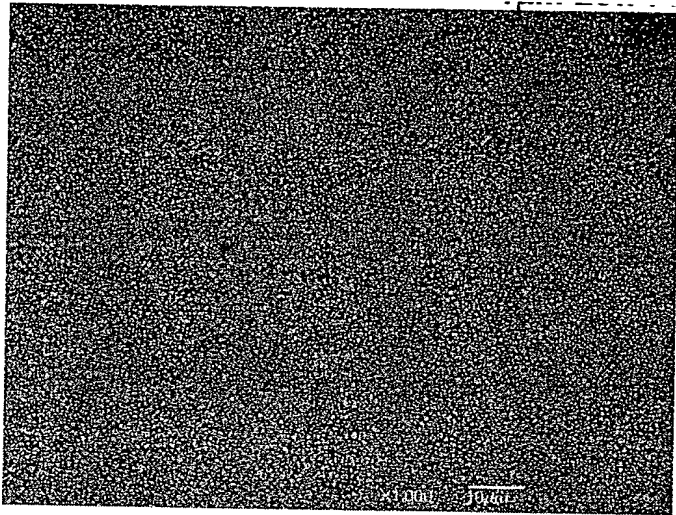


1000 X

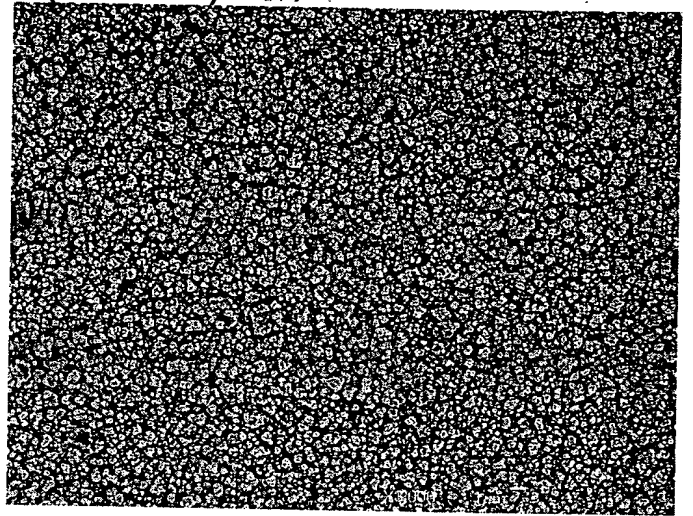


3000 X

FIG. 6



1000 X



3000 X

FIG. 7